

Technical Data Sheet

HARD ANTIFOULING



PRODUCT DESCRIPTION

One component paint for protection hulls against fouling.

Hard antifouling is recommended for motor boats with maximum speed up to 70 knots. It is suitable for salty and regular water. It doesn't contain tin component, is composed of copper oxide and resins. **Do not use on aluminum. Use biocides safely. Always read the label and product information before use.**

PRODUCT INFORMATION

SURFACE TYPE	Laminate, wood, steel
COLOUR	red, navy blue, black
GLOSS	mate
VOLUME SOLIDS	52-56% (depends on colour)
VOC (theoretical)	455g/l
MIXING RATIO	Not applicable
THEORETICAL COVERAGE	10m ² /l for thickness 90µm (WFT) / 50µm (DFT)
METHOD OF APPLICATION	brush/roll spray airless– professional use only

INSTRUCTION FOR USE

SURFACE PREPARATION	<p>NEW BOATS without previous antifouling coats and other fouling protection, if on boats doesn't exist any antifouling coats or paint coats it is recommended to use as a precoat:</p> <p>Laminate –osmosis protection, epoxy Lightprimer or epoxy primer HS, details on TDS for primers</p> <p>Steel- anticorrosion protection, epoxy primer Anticorrosion, details on TDS for primers</p> <p>Wood- protection against water, epoxy Lightprimer, details on TDS for primers</p> <p>EXISTING ANTIFOULING PROTECTION, in this case first we should check compatibility between exiting antifouling coats and new antifouling paint. Check Sea-Line compatibility table on www.sea-line.eu or info@sea-line.eu</p> <p>Existing antifouling in poor condition or old antifouling is not compatible, remove all old antifouling layers by sanding on wet and follow to instruction for new boats without previous layers.</p> <p>Existing antifouling in good condition and compatible before application of new layers, sand surface on wet using sand paper P120-P240. After sanding clean and degrease surface by Sea-Line Cleaner.</p> <p>Existing antifouling in good condition and unknown type (except paints which includes Teflon) is recommended to sand surface on wet using sand paper P120-P240. Then use as a barrier layer Sea-Line Universal Primer 1K – see TDS for this product.</p> <p>Instructions for preparing surfaces and primers before applying anti-fouling paints are provided on the TDS for the specific primer.</p>
PRODUCT PREPARATION	This paint is one pack product. Always mix thoroughly paint in can, before use.
THINNING	<p>NOT RECOMMENDED</p> <p>Only in exceptional circumstances like high temperature, maximum permissible level is 5% by volume. For thinning use Sea-Line Antifouling Thinner. Dilution has a direct effect on the thickness of the antifouling paint coating.</p>

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APPLICATION Number of coats 2-3 layers (total film thickness for all layers max. 100 µm DFT)
On places where growth of lichens is highest (water line) and on places exposed to damage (keel, prow etc.) is recommend to apply extra coat of antifouling paint.

CURING INFORMATION

Temperature	Overcoating interval	Dust dry	Fully hardened	Dry to launch
20°C	Min 6 h	15 min.	4 h	Min 12 h Max 6 months
10°C	Min 8 h	25 min.	6 h	Min 24 h Max 6 months

The given times must be considered as a guideline only. The actual drying time may be longer or shorter depending on film thickness, ventilation, humidity etc.

IMPORTANT NOTES

Minimum application temperature is +5°C
High humidity level or condensation within the first 24 hours after application, may adversely affect formation of coating.
Exposure of fresh painted surface to moist air can lead to color change. The discoloration is only superficial and does not affect the effectiveness of the antifouling paint.

After launching can be visible slightly color differences.
Due to the content of cooper oxide, a small color differences between batches of the antifouling paints are acceptable.

It is important to achieve specified film thickness which will provide effective work of antifouling paint. Reduction of layer thickness will affect directly on effectiveness.
Maximum immersion time after application antifouling HARD is 6 months. If launching is between 6 and 12 months after application, sand surface using abrasive paper P220 before launching. Launching over 12 months after application, surface should be sanded and painted again.

STORAGE AND SAFETY INFORMATION

SHELF LIFE 60 months from production date
STORAGE Product components should be stored in tightly sealed containers, in a temperature of 10-25°C, away from sources of fire, heat and sunlight. Close container tightly immediately after each use. Store in a dry place and keep sealed cans until use.

HSE CONDITIONS Please follow safety instructions from the Safety Data Sheet for hazardous chemical and follow workplace safety laws. The general rule is to avoid contact of the product with the skin and eyes. When product is used in a small, closed spaces you must provide forced ventilation. It is also recommended that you protect your respiratory system, eyes, and skin. Special care should be taken in the area of fire protection and explosion hazards. **Notice ! Always follow all precautionary, health and safety notice on the Safety Data Sheet and container labels.**

DISCLAIMER All data in this document have been prepared for informational purpose only. We can not take responsibility for the results of user actions over which we have no control. The user is responsible for making the control sample and determining the suitability of

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the product for specific, individual applications. Company Troton Sp. z o.o. does not take responsibility for any damage, or loss of profits associated with the improper use of the products. All information is based on scrupulous laboratory research and many years of experience. Our position of market leadership does not free us from constant quality control of our products. However, we do not accept responsibility for the effects of improper use or storage of our products, or the effects of using our products in any way contrary to the standard of good workmanship.

QUALITY GUARANTEE

Production, quality control and the realization of deliveries fulfill the demands of ISO 9001 and 14001 standards.