



# TABLE OF USE SANDPAPER IN SEA-LINE® SYSTEMS



**MACHINE SANDING**



**HAND SANDING**

| WET                 |               | DRY           |               | Product Sea-Line®   | WET   |               | DRY  |               | Next product Sea-Line®                    |               |   |
|---------------------|---------------|---------------|---------------|---|---|---------------|--|---------------|---|---------------|---|
|                     |               |               |               |   |   |               |  |               |   |               |   |
| Surface preparation |               |               |               | <b>Resin:</b>   | - Basic sanding   |               |  |               | All systems Sea-Line®                     |               |   |
| P80><br>P180        | P100><br>P240 | P100><br>P240 | P200><br>P400 | - Epoxy resin.<br>- Polyester resin.                              | P80><br>P180  | P120><br>P240 | P120><br>P240                              | P240><br>P360 |   |               |   |
| Surface preparation |               |               |               | <b>Filler:</b>  | - Basic sanding<br>- Sanding between coats                            |               |  |               | System:<br>-epoxy primers<br>-polyurethan |               |   |
| P60><br>P180        | P120><br>P220 | P120><br>P220 | P200><br>P280 | <b>Epoxy:</b><br>- universal<br>- lightweight<br>-with fiberglass | <b>polyester:</b><br>- universal<br>- lightweight<br>-with fiberglass | - modeling    | P120><br>P180                              | P150><br>P320 |   | P150><br>P320 | P200><br>P400   |
| Surface preparation |               |               |               | <b>Epoxy Primer:</b>  | Time before applying next coat (without sanding)                      |               | - Basic sanding<br>- Sanding between coats |               |   |               | Fillers:<br>-epoxy.<br>-polyester *<br>(except antiosmotic HS)<br><br>System:<br>-polyurethan<br>-epoxy primers<br>-antifouling |
| P60><br>P180        | P100><br>P240 | P100><br>P240 | P200><br>P400 | - Lightprimer GFK   | Min 4 h   | Max 5 day     | P320><br>P400                              | P400><br>P800 | P360><br>P600                             | P600><br>P800 |   |
|                     |               |               |               | - Antiosmotic HS *  | Min 8 h   | Max 3 day     |  |               |   |               |   |
|                     |               |               |               | - Anticorrosion   | Min 4 h   | Max 5 day     |  |               |   |               |   |
|                     |               |               |               | - Woodprimer  | Min 5 h   | Max 7 day     |  |               |   |               |   |
| Surface preparation |               |               |               | <b>Polyurethane:</b>  | Time before applying next coat (without sanding)                      |               | - Sanding between coats                    |               |   |               | <br><b>Polishing systems Sea-Line®:</b><br>SO Sea-Line®<br>S1 Sea-Line®<br>S2 Sea-Line®   |
| P320><br>P400       | P400><br>P800 | P360><br>P600 | P600><br>P800 | - High gloss polyurethane clear coat                              | Min 30 min.   | Max 5 day     | P320><br>P400                              | P400><br>P800 | P360><br>P600                             | P600><br>P800 |   |
|                     |               |               |               | - Sanding before polishing  |   |               |  |               |   |               |   |
|                     |               |               |               | P800>   |   |               | P1000>                                     | P800>         | P1000>                                    |               |   |
|                     |               |               |               | P1200>  |   |               | P1500>                                     | P1200>        | P1500>                                    |               |   |
|                     |               |               |               | - polishing without sanding                                       |   |               |  |               |   |               |   |